

5/20

DART AEROSPACE LTD	Work Order:	23026
Description: Spacer Bushing	Part Number:	D3349-3
Dwg: D3349 Rev. A	Qty:	10
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	[Signature]	05.04.13	10
2	MC	Turn as per Folio FA507 and Dwg D3349 Material: AISI 1018-1025 Ø0.375" Round Bar (M1018-R0.375) Identify for D3349-3 Batch: <u>M16634</u>	J.G	05/06/29	10
3	QC2	Inspect parts as they come off the CNC machine Identify as D3349-3	J.G	05/06/29	10
4	QC8	Second check	[Signature]	05.06.29	10
5	MC	Deburr	J.G	05/06/29	10
6	QC5	Inspect work to Step 5	[Signature]	05/06/29	10
7	ST	Identify and Stock	[Signature]	05/06/29	10
8	AC	Cost / part <u>3.72</u>	J.G	05.06.30	10
9	DC	Close W/O <u>3.72</u> Inspect Level 21	[Signature]	05.07.04	10

Rev	Date	Change	Revised By	Approved
A	05.02.09	New issue	KJ/JLM	[Signature]

RELEASED
05.02.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

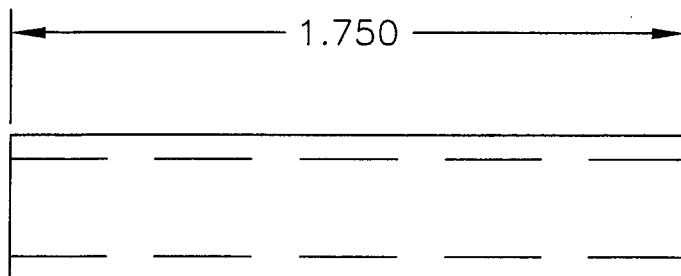
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

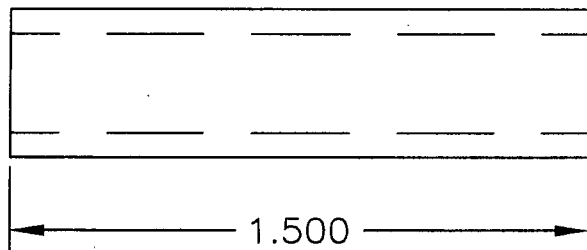
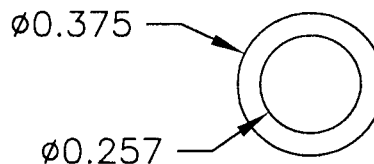
QA: N/C Closed: _____ Date: _____



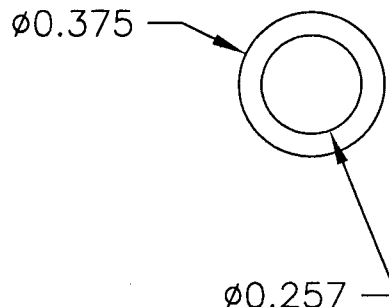
DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED PH	DRAWING NO. D3349	REV. A SHEET 1 OF 1
DATE 04.11.11		TITLE SPACER BUSHING	SCALE 1:1
A	04.11.11	NEW ISSUE	



D3349-1



D3349-3



D3349-1/-3 SPACER BUSHING

- 1) MATERIAL: $\phi 0.375$ AISI1018-1025 ROUND BAR (REF DART SPEC. M1018-R0.375)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
DART AEROSPACE LTD
HAWKESBURY, ONTARIO
UNIT 11
SUITE 11
WITHOUT NOTICE
WORK ORDER
NO. 23026
SUPERSEDED BY
RELEASED
04.12.16

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 12, 2005
02:25 pm

Work Order No : 0023026
Project Name : D3349-3
Project For : WK520
Work Order Type : Main
Main WO Number :
House Part Number : D3349-3
Description : Spacer Bushing
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 04-12-05
Est Finish Date : 05-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

